



# **Revision history**

Table of revisions

Date	Changed	Rev
June 2015	Converted to Danfoss layout	BA
February 2009	First edition; then minor updates in March and April 2009	AA



# Contents

Literature references		
	H1B motor electric two-position control T1, T2 literature references2 Latest version of technical literature	4
	Latest version of technical literature	1
Product overview		
	Product image	5
	Product image5 Nomenclature	5
	Theory of operation	ó
	Τ1ΧΧ, Τ2ΧΧ	5
	TXD1, TXD2 with BPD	5
	TXDA without BPD	5
	Hydraulic schematics	7
	Hydraulic schematics	7
Electrical installation		
	Pinout	3
	Pin compatibility	3
	Pin compatibility	3



# Literature references

# H1B motor electric two-position control T1, T2 literature references

Literature title	Description	Literature number
H1B Bent Axis Variable Displacement Motors	Complete product electrical and mechanical specifications	11037153
PLUS+1 <sup>®</sup> Compliant On/Off Functions Function Block	Compliant function block set-up information	11022918

# Latest version of technical literature

Danfoss product literature is online at: http://powersolutions.danfoss.com/literature/



#### **Product overview**

#### **Product image**

TXD1, TXD2



#### Nomenclature



#### B and C module - control options

В	Description	с	Description
T1	Electric two-position control, 12 V, DEUTSCH DT 04-2P connector, de-energized = maximum displacement, with PCOR	DA	Without brake pressure defeat
		D1	With brake pressure defeat, 12 V, DEUTSCH DT 04-2P connector, de-energized BPD = PCOR active at port A
T2	Electric two-position control, 24 V, DEUTSCH DT 04-2P connector, de-energized = maximum displacement, with PCOR	DA	Without brake pressure defeat
		D2	With brake pressure defeat, 24 V, DEUTSCH DT 04-2P Connector, de-energized BPD = PCOR active at port A

Only certain control options for the H1B motor use the electric two-position control. Please refer to the motor's nomenclature to determine if the motor is equipped with the proper option. You can find the nomenclature on the motor's nametag. For nomenclature details, refer to *H1B Bent Axis Variable Displacement Motors Technical Information*, *11037153*.



**Product overview** 

Theory of operation

#### T1XX, T2XX

The electric two-position control consists of an off/on solenoid which acts on a two-position, three-way porting spool. An integral system pressure shuttle internally supplies servo pressure to the two-position porting spool.

- Solenoid de-energized = minimum displacement
- Solenoid full-energized = maximum displacement

#### TXD1, TXD2 with BPD

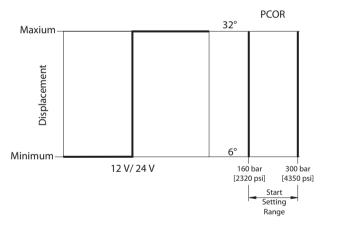
For propel applications, use the electric brake pressure defeat (BPD) option in conjunction with the pressure compensator override (PCOR) option. The BPD shuttle valve is located ahead of the pressure compensator control valve. The BPD defeat consists of an electric off/on solenoid and a two-position, three-way porting spool. The applied logic allows the pressure compensator control to operate normally with high loop system pressure during acceleration and cuts off the supply pressure during deceleration or overrun. This prevents rapid or uncontrolled deceleration while the machine is slowing down. With the BPD solenoid de-energized, spring force centers the porting spool. A direction lever switch or a microcontroller output signal must control the BPD solenoid.

#### **TXDA** without BPD

The pressure compensator functions all the time. There is no electric brake pressure defeat (BPD) feature.

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Electric two-position control with pressure compensator override

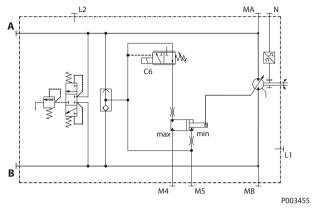




## **Product overview**

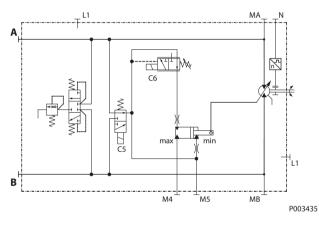
# Hydraulic schematics

Motor with electric two-position control T1DA, T2DA circuit diagram



This control is not for use in propel applications.

Motor with electric two-position control and electric brake pressure defeat T1D1, T2D2 circuit diagram



Ports:	
А, В	Main pressure lines
L1, L2	Drain lines
M4, M5	Gage port servo pressure
N	Speed sensor (optional)
МА, МВ	Gage port system pressure

## **Electrical specifications**

Two-position solenoid data C6 and C5

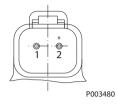
Specification	T1, D1	T2, D2
Voltage	12 V	24 V
Minimum supply voltage	9.5 Vdc	21.1 Vdc
Maximum supply voltage (continuous)	14.6 Vdc	29.0 Vdc
Nominal resistance at 20° C (70° F)	8.4 Ω	34.5 Ω



## **Electrical installation**

#### Pinout

Two-position control and electric brake pressure defeat solenoid pin location



#### Pinout

Pin	Function
1	Voltage signal
2	Ground

#### Alterantive pinout

Pin	Function
1	Ground
2	Voltage signal

# Pin compatibility

PLUS+1<sup>®</sup> module pin type/H1BT pin compatibility

Pin	Function
1, 2	PWMOUT/DOUT/PVG Power supply
1, 2	PWMOUT/DOUT/PVGOUT
1, 2	Power ground

# PLUS+1<sup>®</sup> module pin type/H1B D1, D2 EBPD pin compatibility

Pin	Function
1,2	PWMOUT/DOUT/PVG Power supply
1, 2	PWMOUT/DOUT/PVGOUT
1, 2	Power ground

# Mating connector

## Parts list

Description	Quantity	Ordering number
Mating connector	1	DEUTSCH: DT06-2S
Wedge lock	1	DEUTSCH: W2S
Socket contact (16 and 18 AWG)	2	DEUTSCH: 0462-201-16141
Mating connector kit	1	Danfoss: K29657









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